

1W/V% Potassium hydroxide solution

Hayashi Pure Chemical Ind.,Ltd. Revision date: 7/13/2023

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SDS code: Y2-16

Version: 04

Safety Data Sheet

1. Chemical product and company identification

| Product name | 1W/V% Potassiun | hydroxide solution |
|--|--|---|
| SDS code | Y2-16 | |
| Company/undertaking identification HAYASHI PURE CHEMICA Address : 3-2-12 Uchihira Telephone : 06-6910-7305 E-mail : shiyaku_kikaku@ URL : https://www.hpc-j.co | achi, Chuo-ku, Osak | a, Osaka, Japan |
| Emergency number | 06-6910-7305 | |
| Recommended use | For research and | experimental use only. |
| Restrictions on use | Do not use on a h products, cosmeti | uman body or for animal medicines, foods, household cs, etc. |

2. Hazards identification

GHS classification

| Physical hazards | Explosives | classification not possible |
|------------------|--|---------------------------------|
| - | Flammable gases | No classification |
| | Aerosol | classification not possible |
| | Oxidizing gases | No classification |
| | Gases under pressure | No classification |
| | Flammable liquids | classification not possible |
| | Flammable solids | No classification |
| | Self-reactive substances and mixtures | classification not possible |
| | Pyrophoric liquids | classification not possible |
| | Pyrophoric solids | No classification |
| | Self-heating substances and mixtures | classification not possible |
| | Substances and mixtures which in contact with water emit flammable gases | classification not possible |
| | Oxidizing liquids | classification not possible |
| | Oxidizing solids | No classification |
| | Organic peroxides | classification not possible |
| | Corrosive to metals | Category 1 |
| | Desensitized explosives | classification not possible |
| Health hazards | Acute toxicity (oral) | No classification |
| | Acute toxicity (dermal) | classification not possible |
| | Acute toxicity (inhalation:gas) | No classification |
| | Acute toxicity (inhalation:vapors) | No classification |
| | Acute toxicity (inhalation:dust/mist) | classification not possible |
| | Skin corrosion/irritation | Category 1 |
| | Serious eye damage/eye irritation | Category 1 |
| | Respiratory sensitization | classification not possible |
| | Skin sensitization | classification not possible |
| | Germ cell mutagenicity | classification not possible |
| | Carcinogenicity | classification not possible |
| | Reproductive toxicity | classification not possible |
| | Specific target organ toxicity (single exposure) | Category 2 (respiratory system) |

| | 0 | | |
|----------------------------------|---|--|--|
| | Specific target organ to: (repeated exposure) | xicity | Category 2 (respiratory system) |
| | Aspiration hazard | | No classification |
| Environmental hazards | Hazardous to the aquat environment, short-term | | classification not possible |
| | Hazardous to the aquat environment, long-term | | classification not possible |
| | Hazardous to the ozone | e layer | classification not possible |
| Hazard pictograms (GHS JP) | | > | |
| | GHS05 GHS08 | | |
| Signal word (GHS JP |) : Danç | ger | |
| Hazard statements (C | Caus May May | ses severe sk cause damag | to metals (H290) in burns and eye damage (H314) ge to organs (respiratory system) (H371) ge to organs (respiratory system) through prolonged or e (H373) |
| Precautionary statem | ents (GHS JP) | | |
| Prevention | Do n Was Do n | ot breathe du h hands, fore ot eat, drink o r protective g | nal container. (P234) Ist/fume/gas/mist/vapors/spray. (P260) arms and face thoroughly after handling. (P264) or smoke when using this product. (P270) loves/protective clothing/eye protection/face protection. |
| Response | (P30 IF OI Rins IF IN brea IF IN conta (P30 IF ex (P30 Immo Get r Was | 1+P330+P33 N SKIN (or ha e skin with wa IHALED: Ren thing (P304+I I EYES: Rinso act lenses, if 5+P351+P33 (posed or con (8+P311) ediately call a medical advic h contaminato | air): Take off immediately all contaminated clothing. ater . (P303+P361+P353) nove person to fresh air and keep comfortable for P340) e cautiously with water for several minutes. Remove present and easy to do. Continue rinsing. |
| Storage | : Store | e locked up. (| P405) |
| Disease | | | resistant container with a resistant inner liner. (P406) |
| Disposal | point | | ts/container to hazardous or special waste collection ce with local, regional, national and/or international |

3. Composition/information on ingredients

Distinction of substance or mixture : Mixture

| Name | Concentration or | Formula | Kanpo | CAS RN | |
|---------------------|---------------------|----------|---------|-----------------------------------|-----------|
| Name | Concentration range | Tornidia | CSCL no | ISHL no | CASIN |
| Potassium hydroxide | About 1.0% | КОН | (1)-369 | Existing Chemical Substance | 1310-58-3 |
| Water | About 99.0% | H2O | - | - | 7732-18-5 |

The above concentration or concentration range are not product specification. All percentages listed in the above concentration or concentration range are wt%, unless otherwise specified.

4. First aid measures

| First aid | measures |
|-----------|----------|
|-----------|----------|

| First-aid measures after inhalation | : | Remove person to fresh air and keep comfortable for breathing. Get immediate medical advice/attention. |
|---|---|--|
| First-aid measures after skin | : | Remove/Take off immediately all contaminated clothing. |
| contact | | Gently wash with plenty of soap and water. |
| | | Get immediate medical advice/attention. |
| First-aid measures after eye contact | : | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| | | Get immediate medical advice/attention. |
| First-aid measures after ingestion | : | Do NOT induce vomiting. |
| | | Drink plenty of water. |
| | | Rinse mouth. |
| | | Get immediate medical advice/attention. |

5. Fire fighting measures

| Suitable extinguishing media | : | Water spray, Alcohol-resistant foam, Dry powder, Carbon dioxide, Sand. |
|---|---|--|
| Unsuitable extinguishing media | : | Do not use a heavy water stream. |
| Fire hazard | : | This product is unburnable. |
| Explosion hazard | : | May induce explosion of containers by heating. |
| Hazardous decomposition products in case of fire | : | In case of fire, product may produce irritative or toxic fumes/gases. |
| Firefighting instructions | : | If ignited, for the initial fire-fighting, cut off combustion sources, extinguish fire at a stroke using appropriate fire-extinguishers. |
| | | In the case of peripheral fire, quickly remove movable containers to safe places. |
| | | If unable to be moved containers, sprinkle water to containers and surrounding equipment, etc. to cool. |
| | | Avoid (reject) fire-fighting water to enter environment. |
| | | Even after extinguishing fire, thoroughly cool containers by using plenty of water. |
| Protection during firefighting | : | Wear appropriate fire-resistant clothing including self contained- compressed air breathing apparatus. |

6. Accidental release measures

Personal Precautions, Protective Equipment and Emergency Procedures

| · · · | |
|-----------------------------------|--|
| General measures : | Before entering, ventilate the area. |
| | Do not let unauthorized persons come close to the area. |
| | Immediately place the leakage area in isolation, with taking proper distances for all directions. |
| | Wear appropriate personal protective devices to prevent inhalation and contact with eye, skin, and clothing, and never attempt to work on the lee. |
| Environmental precautions | |
| Environmental precautions : | Avoid release to the environment. |
| | Prevent entry to sewers and public waters. |
| Methods and Equipment for Contain | ment and Cleaning up |
| Methods for cleaning up : | Clean up any spills as soon as possible, using an absorbent material to collect it. |
| | Collect leaking and spilled liquid in sealable containers as far as possible. |
| | Wash out the spilled area with large amounts of water. |
| | |
| 7 Handling and storage | |

7. Handling and storage

| Handling | | |
|--------------------|---|--|
| Technical measures | : | Work with appropriate personal protective equipment to prevent inhalation or contact to eyes, skin, and clothing. |
| | | Handle with care to prevent leakage, overflowing, or scattering, minimize generation of mist or vapor, and thoroughly ventilate. |

| Precautions for safe handling | : | Do not eat, drink or smoke when using this product. Thoroughly wash your hands and gargle after handling. Ensure good ventilation of the work station. Do not contact, breathe or swallow. |
|---|---|---|
| Prevents handling of incompatible substances or mixtures | : | Avoid prolonged or repeated exposure. |
| Storage | | |
| Storage conditions | : | Store locked up. |
| | | Store in a well-ventilated place, away from direct sunlight. Keep container tightly closed and keep away from fire and heat sources. |
| | | Store in corrosive resistant container with a resistant inner liner. |
| Material used in | : | Airtight container. |
| packaging/containers | | Storage prohibition in glass or porcelain container. |
| Technical measures | : | Comply with applicable regulations. |
| Storage temperature | : | Cool and dark place |
| | | |

8. Exposure controls / Personal protection equipment

| Exposure limit values | |
|--|--|
| Potassium hydroxide | |
| Exposure limits (JSOH) | [Ceiling]2mg/m3 |
| Exposure limits (ACGIH) | TWA -,STEL C 2 mg/m3 |
| Appropriate engineering controls | : Cover up tightly the generation source at the handling place or install local exhaust equipment or overall ventilation equipment. Install safety showers and eye-fountains near a handling place. Clearly indicate the location. |
| Protective equipment | |
| Respiratory protection | : Gas mask |
| Hand protection | : Impervious protective gloves |
| Eye protection Skin and body protection | : Protective glasses (general glasses, glasses with side-shields, goggles) : Impervious aprons, Impervious work clothing, Impervious long boots |
| | · · · · · · · · · · · · · · · · · · · |

9. Physical and chemical properties

| Physical state | : | Liquid |
|---|---|-----------------------|
| Appearance | : | Liquid |
| Color | : | colorless transparent |
| Odor | : | Odorless |
| рН | : | ≥ 13 (25°C) |
| Melting point | : | No data available |
| Freezing point | : | No data available |
| Boiling point | : | No data available |
| Flash point | : | No data available |
| Auto-ignition temperature | : | No data available |
| Decomposition temperature | : | No data available |
| Flammability (solid, gas) | : | No data available |
| Vapor pressure | : | No data available |
| Relative density | : | No data available |
| Density | : | 1.01 g/cm³ (20℃) |
| Relative gas density | : | No data available |
| Solubility | : | No data available |
| Partition coefficient n- octanol/water (Log Pow) | : | No data available |
| Explosive limits (vol %) | : | No data available |
| Viscosity, kinematic | : | No data available |
| Particle characteristics | : | No data available |

10. Stability and reactivity

| Reactivity | : | No data available |
|-------------------------------------|---|--|
| Chemical stability | : | Stable under normal handling conditions. Absorbs carbon dioxide in air. |
| Possibility of hazardous reactions | : | Be a strong base, it reacts violently with acids to generate heat. Reacts with ammonium salts to generate ammonia and poses a risk of fire. Corrodes some kinds of plastics, rubbers and coating agents. Corrodes metals such as zinc, aluminium, tin and lead to evolve flammable/explosive gas (hydrogen). |
| Conditions to avoid | : | Sunlight, heat. Contact with strong acids, strong oxidizing agents, ammonium salts and metals. |
| Incompatible materials | : | Strong acids, Strong oxidizing agents, Ammonium salts, Metals |
| Hazardous decomposition products | : | Potassium oxides, Hydrogen |

11. Toxicological information

The information in this section is based on the "GHS Classification Results" by NITE.

| As a product | |
|--|--|
| Acute toxicity (oral) | No classification |
| Acute toxicity (dermal) | classification not possible |
| Acute toxicity (inhalation) | vapors:No classification |
| | Gases:No classification |
| Okin correction/instation | dust, mist:classification not possible |
| Skin corrosion/irritation Serious eye damage/irritation | Category 1 Category 1 |
| Respiratory sensitization | classification not possible |
| Skin sensitization | classification not possible |
| Germ cell mutagenicity | classification not possible |
| Carcinogenicity | classification not possible |
| Reproductive toxicity | classification not possible |
| STOT-single exposure | Category 2 |
| STOT-repeated exposure | Category 2 |
| Aspiration hazard | No classification |
| Potassium hydroxide | |
| Acute toxicity (oral) | Category 3 |
| Acute toxicity (dermal) | classification not possible |
| Acute toxicity (gas) | No classification |
| Acute toxicity (vapour) | No classification |
| Acute toxicity (inhalation:dust/mist) | classification not possible |
| Skin corrosion/irritation | Category 1 |
| Serious eye damage/irritation | Category 1 |
| Respiratory sensitization | classification not possible |
| Skin sensitization | classification not possible |
| Germ cell mutagenicity | classification not possible |
| Carcinogenicity | classification not possible |
| Reproductive toxicity | classification not possible |
| STOT-single exposure | Category 1 |
| STOT-repeated exposure | Category 1 |
| Aspiration hazard | Category 1 |
| Water | · |
| Acute toxicity (oral) | No classification |
| Acute toxicity (dermal) | No classification |
| Acute toxicity (gas) | No classification |
| Acute toxicity (vapour) | No classification |
| Acute toxicity (inhalation:dust/mist) | No classification |
| Skin corrosion/irritation | No classification |
| Serious eye damage/irritation | No classification |
| Respiratory sensitization | No classification |
| Skin sensitization | No classification |
| Germ cell mutagenicity | No classification |

| Water | |
|------------------------|-------------------|
| Carcinogenicity | No classification |
| Reproductive toxicity | No classification |
| STOT-single exposure | No classification |
| STOT-repeated exposure | No classification |
| Aspiration hazard | No classification |

12. Ecological information

The information in this section is based on the "GHS Classification Results" by NITE.

| As a product | | |
|--|-----------------------------|--|
| Hazardous to the aquatic environment, short-term (acute) | classification not possible | |
| Hazardous to the aquatic environment, long-term (chronic) | classification not possible | |
| Persistence and degradability | No data available | |
| Bioaccumulative potential | No data available | |
| Mobility in soil | No data available | |
| Ozone | classification not possible | |
| Potassium hydroxide | | |
| Hazardous to Aquatic Environment - Acute Hazard | classification not possible | |
| Hazardous to Aquatic Environment - Chronic Hazard | classification not possible | |
| Persistence and degradability | No data available | |
| Bioaccumulative potential | No data available | |
| Mobility in soil | No data available | |
| Hazardous to the ozone layer | classification not possible | |
| Water | | |
| Hazardous to Aquatic Environment - Acute Hazard | No classification | |
| Hazardous to Aquatic Environment - Chronic Hazard | No classification | |
| Persistence and degradability | No data available | |
| Bioaccumulative potential | No data available | |
| Mobility in soil | No data available | |
| Hazardous to the ozone layer | classification not possible | |

13. Disposal considerations

| Ecology - waste materials | : | With the detail information of the waste, subcontract its disposal to a waste disposer authorized by a Prefectural Governor. |
|---|---|--|
| Contaminated container and packaging | : | Empty the packaging completely prior to disposal. |
| | | Empty containers should be taken for recycle, recovery or waste in accordance with local regulation. |

14. Transport information

International Regulations

Transport by sea(IMDG)

| UN-No. (IMDG) | : | 1814 |
|-----------------------------------|---|------------------------------|
| Proper Shipping Name (IMDG) | : | POTASSIUM HYDROXIDE SOLUTION |
| Packing group (IMDG) | : | III |
| Transport hazard class(es) (IMDG) | : | 8 |
| Hazard labels (IMDG) | : | 8 |
| Class (IMDG) | : | 8 |
| Special provision (IMDG) | : | 223 |
| Packing instructions (IMDG) | : | P001, LP01 |
| IBC packing instructions (IMDG) | : | IBC03 |
| Tank instructions (IMDG) | : | T4 |
| Tank special provisions (IMDG) | : | TP1 |

| Stowage category (IMDG) Properties and observations (IMDG) | A Colourless liquid. Reacts with ammonium salts, evolving ammonia gas. Reacts with ammonium salts, evolving ammonia gas. Causes burns to skin, eyes and mucous membranes. Reacts violently with acids. |
|---|--|
| MFAG-No | : 154 |
| Air transport(IATA) | |
| UN-No. (IATA) Proper Shipping Name (IATA) Packing group (IATA) Transport hazard class(es) (IATA) Hazard labels (IATA) Class (IATA) | 1814 Potassium hydroxide solution III 8 8 8 8 |
| PCA Excepted quantities (IATA) PCA Limited quantities (IATA) PCA limited quantity max net quantity (IATA) | : E1 : Y841 : 1L |
| PCA packing instructions (IATA) | : 852 |
| PCA max net quantity (IATA) CAO packing instructions (IATA) | : 5L : 856 |
| CAO max net quantity (IATA) | : 60L |
| Special provision (IATA) | : A3, A803 |
| ERG code (IATA) | : 8L |
| Marine pollutant | : Not applicable |
| Regulations in Japan | |
| Regulatory information by sea Regulatory information by air | Conform to the provisions of the Ship Safety Law. Conform to the provisions of the Civil Aeronautics Law. |
| MFAG-No | : 154 |
| Special transport precautions | : When transporting, load containers so that they do not tip over, damage, drop or collapse. Make sure there is no leak in containers. |
| 15. Regulatory information | |
| National law | |
| Industrial Safety and Health Law | Harmful Substances Whose Names Are to be Indicated on the Label (Law Art.57, Para.1, Enforcement Order Art.18 Item 1, Item 2, Attached Table No.9) Notifiable Substances (Law Art.57-2, Enforcement Order Art.18-2 Item 1, Item 2, Attached Table No.9) Potassium hydroxide (Ordinance number : 316) Corrosive Liquids (Ordinance on Industrial Safety and Health Law Art. 326) |
| Japanese Poisonous and Deleterious Substances Control Law | : Not applicable |
| Water Pollution Prevention Law | : Designated Chemical Substances (Law Article 2, Paragraph 4, Enforcement Order Article 3-3) |
| Fire Service Law | : Not applicable |
| Law Relating to Prevention of Marine Pollution and Maritime Disasters | : Noxious Liquid Substances - Category Z (Law Art.3(3), Enforcement Order, Art.1-2, Attached Table No.1 Item 3) |
| Foreign Exchange and Foreign Trade Control Act | : Export Trade Control Ordinance appendix 1-16 |
| Ship Safety Act | : Corrosive substances (Dangerous Goods Notification Schedule first second and third Article Dangerous Goods Regulations) |
| Civil Aeronautics Law | : Corrosive substances (Hazardous materials notice Appended Table 1 Article 194 of the Enforcement Regulations) |
| Port Regulation Law | : Corrosive substances (Article 21, Paragraph 2 of Law, Article 12 rule, notice attached table that defines the type of dangerous goods) |
| Waste Management on Public Cleansing Law | : Specially Controlled Industrial Wastes (Act Art.2, para 5, Enfothment Order Art.2-4) |
| Japanese Pollutant Release and Transfer Register Law (PRTR Law) | : Not applicable |
| Labor Standards Act | : Chemical Substances Causing Occupational Illnesses (Act Art.75, Para.2, Ordinance Attached Table 1-2, Item 4-1, MHLW Nortification No.36 of 1978) |

16. Other information

| Data sources : | Handbook of 17423 Chemical Products, The Chemical Daily Co, Ltd. International Chemical Safety Cards. National Institute of Technology and Evaluation (NITE). 2020 Emergency Response Guidebook (ERG 2020). |
|---------------------|--|
| Other information : | The SDS is copyrighted material of Hayashi Pure Chemical Ind, Ltd. This Safety Data Sheet is intended to be provided for business operators who handle chemical substance products of the relevant product and is not intended to assure safety in any way. The Safety Data Sheet does not verify all the information on the applicable chemical substance in the present time. With the recognition in that unknown danger constantly exists in the relevant chemical substance, the product shall be used in the principle of self-responsibility of the user with the highest priority to safety from transport and unpacking to disposal. When the relevant chemical substance is used, the user him/herself shall collect safety information and shall investigate laws and regulations at the place, organizations, countries, etc. where the substance is actually used and give the highest priority to them. The Company shall take no responsibility for investigating state and local regulations and the user shall handle this problem on his/her own responsibility. In the event that SDS in Japanese and SDS translated into other languages exist, the document described in Japanese is prior to all other documents whether or not there is any difference in contents, and documents in other languages shall be references. |