
Safety Data Sheet**1. Chemical product and company identification****Product name** : Trichloroethylene**SDS code** : C9-16**Company/undertaking identification** :

HAYASHI PURE CHEMICAL IND.,LTD.

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URL : <https://www.hpc-j.co.jp/>**Emergency number** : 06-6910-7305**Recommended use** : For research and experimental use only.**Restrictions on use** : Do not use on a human body or for animal medicines, foods, household products, cosmetics, etc.**2. Hazards identification****GHS classification**

Physical hazards	Explosives	No classification	
	Flammable gases	No classification	
	Aerosol	No classification	
	Oxidizing gases	No classification	
	Gases under pressure	No classification	
	Flammable liquids	classification not possible	
	Flammable solids	No classification	
	Self-reactive substances and mixtures	Type G	
	Pyrophoric liquids	No classification	
	Pyrophoric solids	No classification	
	Self-heating substances and mixtures	classification not possible	
	Substances and mixtures which in contact with water emit flammable gases	No classification	
	Oxidizing liquids	No classification	
	Oxidizing solids	No classification	
	Organic peroxides	No classification	
	Corrosive to metals	classification not possible	
	Desensitized explosives	classification not possible	
	Health hazards	Acute toxicity (oral)	No classification
		Acute toxicity (dermal)	No classification
		Acute toxicity (inhalation:gas)	No classification
Acute toxicity (inhalation:vapors)		Category 4	
Acute toxicity (inhalation:dust/mist)		classification not possible	
Skin corrosion/irritation		Category 2	
Serious eye damage/eye irritation		Category 2A	
Respiratory sensitization		No classification	
Skin sensitization		Category 1	
Germ cell mutagenicity		Category 2	
Carcinogenicity	Category 1A		
Reproductive toxicity	Category 2		
Specific target organ toxicity (single exposure)	Category 1 (central nervous system)		

	Specific target organ toxicity (single exposure)	Category 3 (Narcosis)
	Specific target organ toxicity (single exposure)	Category 3 (Respiratory tract irritation.)
	Specific target organ toxicity (repeated exposure)	Category 1 (central nervous system, liver)
	Aspiration hazard	classification not possible
Environmental hazards	Hazardous to the aquatic environment, short-term (acute)	Category 2
	Hazardous to the aquatic environment, long-term (chronic)	No classification
	Hazardous to the ozone layer	classification not possible

Hazard pictograms (GHS JP)



GHS07



GHS08

Signal word (GHS JP)

: Danger

Hazard statements (GHS JP)

: Causes skin irritation (H315)
 May cause an allergic skin reaction (H317)
 Causes serious eye irritation (H319)
 Harmful if inhaled (H332)
 May cause respiratory irritation (H335)
 May cause drowsiness or dizziness (H336)
 Suspected of causing genetic defects (H341)
 May cause cancer (H350)
 Suspected of damaging fertility or the unborn child (H361)
 Causes damage to organs (central nervous system) (H370)
 Causes damage to organs (central nervous system, liver) through prolonged or repeated exposure (H372)
 Toxic to aquatic life (H401)

Precautionary statements (GHS JP)

Prevention

: Obtain special instructions before use. (P201)
 Do not handle until all safety precautions have been read and understood. (P202)
 Do not breathe dust/fume/gas/mist/vapors/spray. (P260)
 Wash hands, forearms and face thoroughly after handling. (P264)
 Do not eat, drink or smoke when using this product. (P270)
 Use only outdoors or in a well-ventilated area. (P271)
 Contaminated work clothing should not be allowed out of the workplace. (P272)
 Avoid release to the environment. (P273)
 Wear protective gloves/protective clothing/eye protection/face protection. (P280)

Response

: IF ON SKIN: Wash with plenty of water. (P302+P352)
 IF INHALED: Remove person to fresh air and keep comfortable for breathing (P304+P340)
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. (P305+P351+P338)
 IF exposed or concerned: Call a POISON CENTER or doctor. (P308+P311)
 Get medical advice/attention if you feel unwell. (P314)
 If skin irritation or rash occurs: Get medical advice/attention. (P333+P313)
 If eye irritation persists: Get medical advice/attention. (P337+P313)
 Take off contaminated clothing and wash it before reuse. (P362+P364)

Storage

: Store in a well-ventilated place. Keep container tightly closed. (P403+P233)
 Store locked up. (P405)

Disposal

: Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation. (P501)

3. Composition/information on ingredients

Distinction of substance or mixture : Substance

Synonyms : Trichloroethene, Ethynyl trichloride, Ethylene trichloride

Name	Concentration or Concentration range	Formula	Kanpo number		CAS RN
			CSCL no	ISHL no	
Trichloroethylene	≥99.0%, ≤100%	C2HCl3	(2)-105	Existing Chemical Substance	79-01-6

The above concentration or concentration range are not product specification.

All percentages listed in the above concentration or concentration range are wt%, unless otherwise specified.

4. First aid measures

First aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
Get immediate medical advice/attention.

First-aid measures after skin contact : Remove/Take off immediately all contaminated clothing.
Gently wash with plenty of soap and water.
Get immediate medical advice/attention.

First-aid measures after eye contact : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Get immediate medical advice/attention.

First-aid measures after ingestion : Do NOT induce vomiting.
Rinse mouth.
Get immediate medical advice/attention.

5. Fire fighting measures

Suitable extinguishing media : Water spray, Foam, Dry powder, Carbon dioxide, Sand.

Unsuitable extinguishing media : Do not use a heavy water stream.

Explosion hazard : May induce explosion of containers by heating.

Hazardous decomposition products in case of fire : In case of fire, product may produce irritative or toxic fumes/gases.

Firefighting instructions : If ignited, for the initial fire-fighting, cut off combustion sources, extinguish fire at a stroke using appropriate fire-extinguishers.
In the case of peripheral fire, quickly remove movable containers to safe places.
If unable to be moved containers, sprinkle water to containers and surrounding equipment, etc. to cool.
Avoid (reject) fire-fighting water to enter environment.
Even after extinguishing fire, thoroughly cool containers by using plenty of water.

Protection during firefighting : Wear appropriate fire-resistant clothing including self contained-compressed air breathing apparatus.

6. Accidental release measures

Personal Precautions, Protective Equipment and Emergency Procedures

General measures : Before entering, ventilate the area.
Do not let unauthorized persons come close to the area.
Immediately place the leakage area in isolation, with taking proper distances for all directions.
Wear appropriate personal protective devices to prevent inhalation and contact with eye, skin, and clothing, and never attempt to work on the lee.

Environmental precautions

Environmental precautions : Avoid release to the environment.
Prevent entry to sewers and public waters.

Methods and Equipment for Containment and Cleaning up

- Methods for cleaning up : Clean up any spills as soon as possible, using an absorbent material to collect it.
Collect leaking and spilled liquid in sealable containers as far as possible.
Wash out the spilled area with large amounts of water.

7. Handling and storage**Handling**

- Technical measures : Work with appropriate personal protective equipment to prevent inhalation or contact to eyes, skin, and clothing.
Handle with care to prevent leakage, overflowing, or scattering, minimize generation of mist or vapor, and thoroughly ventilate.
- Precautions for safe handling : Do not eat, drink or smoke when using this product.
Thoroughly wash your hands and gargle after handling.
Ensure good ventilation of the work station.
Do not contact, breathe or swallow.
- Prevents handling of incompatible substances or mixtures : Avoid prolonged or repeated exposure.

Storage

- Storage conditions : Store locked up.
Store in a well-ventilated place, away from direct sunlight. Keep container tightly closed and keep away from fire and heat sources.
- Material used in packaging/containers : Light shielding airtight container.
- Technical measures : Comply with applicable regulations.
- Storage temperature : Cool and dark place

8. Exposure controls / Personal protection equipment

Exposure limit values	
Trichloroethylene	
Japan administration level	10ppm
Exposure limits (JSOH)	25ppm(135mg/m ³)
Exposure limits (ACGIH)	TWA 10 ppm,STEL 25 ppm

- Appropriate engineering controls : Cover up tightly the generation source at the handling place or install local exhaust equipment or overall ventilation equipment. Install safety showers and eye-fountains near a handling place. Clearly indicate the location.

Protective equipment

- Respiratory protection : Gas mask for organic gases
- Hand protection : Impervious protective gloves
- Eye protection : Protective glasses (general glasses, glasses with side-shields, goggles)
- Skin and body protection : Impervious aprons, Impervious work clothing, Impervious long boots

9. Physical and chemical properties

- Physical state : Liquid
- Appearance : Liquid
- Color : colorless transparent
- Odor : characteristic odor
- pH : No data available
- Melting point : -84.7 °C
- Freezing point : No data available
- Boiling point : 87.2 °C
- Flash point : No data available
- Auto-ignition temperature : No data available
- Decomposition temperature : No data available
- Flammability (solid, gas) : No data available
- Vapor pressure : 7.8 kPa (20°C)

Relative density	:	No data available
Density	:	1.46 – 1.47 g/cm ³ (20°C)
Relative gas density	:	4.53
Solubility	:	Insoluble in water. Easily soluble in many organic solvents.
Partition coefficient n-octanol/water (Log Pow)	:	No data available
Explosive limits (vol %)	:	8 – 10.5 vol %
Viscosity, kinematic	:	No data available
Particle characteristics	:	No data available

10. Stability and reactivity

Reactivity	:	No data available
Chemical stability	:	Stable under normal handling conditions.
Possibility of hazardous reactions	:	When it exists as a mixed gas composition with high oxygen concentration, or when a high energy ignition source is nearby, it ignites/explodes and produces harmful gas due to decomposition. When contact with hot surfaces or flames, it decomposes to produce toxic and corrosive fumes (phosgene, hydrogen chloride). When contact with strong alkalis, it decomposes to produce dichloroacetylene, which increase the risk of fire. It reacts violently with metal powder to pose a risk of fire and explosion. In the presence of water, it is gradually decomposed by light to produce corrosive hydrochloric acid.
Conditions to avoid	:	Sunlight, heat, moisture. Contact with strong bases and metals.
Incompatible materials	:	Strong bases, Metals
Hazardous decomposition products	:	Chlorine, Hydrogen chloride, Phosgene, Dichloroacetylene, Formic acid, Methyl chloride

11. Toxicological information

The information in this section is based on the "GHS Classification Results" by NITE.

Trichloroethylene	
Acute toxicity (oral)	No classification
Acute toxicity (dermal)	No classification
Acute toxicity (gas)	No classification
Acute toxicity (vapour)	Category 4
Acute toxicity (inhalation:dust/mist)	classification not possible
Skin corrosion/irritation	Category 2
Serious eye damage/irritation	Category 2A
Respiratory sensitization	No classification
Skin sensitization	Category 1
Germ cell mutagenicity	Category 2
Carcinogenicity	Category 1A
Reproductive toxicity	Category 2
STOT-single exposure	Category 1 Category 3 (Narcosis) Category 3 (Respiratory tract irritation.)
STOT-repeated exposure	Category 1
Aspiration hazard	classification not possible

12. Ecological information

The information in this section is based on the "GHS Classification Results" by NITE.

Trichloroethylene	
Hazardous to Aquatic Environment - Acute Hazard	Category 2
Hazardous to Aquatic Environment - Chronic Hazard	No classification
Persistence and degradability	No data available
Bioaccumulative potential	No data available
Mobility in soil	No data available
Hazardous to the ozone layer	classification not possible

13. Disposal considerations

- Ecology - waste materials : With the detail information of the waste, subcontract its disposal to a waste disposer authorized by a Prefectural Governor.
- Contaminated container and packaging : Empty the packaging completely prior to disposal.
Empty containers should be taken for recycle, recovery or waste in accordance with local regulation.

14. Transport information

International Regulations

Transport by sea(IMDG)

- UN-No. (IMDG) : 1710
- Proper Shipping Name (IMDG) : TRICHLOROETHYLENE
- Packing group (IMDG) : III
- Transport hazard class(es) (IMDG) : 6.1
- Hazard labels (IMDG) : 6.1
- Class (IMDG) : 6.1
- Division (IMDG) : 6.1
- Packing instructions (IMDG) : P001, LP01
- IBC packing instructions (IMDG) : IBC03
- Tank instructions (IMDG) : T4
- Tank special provisions (IMDG) : TP1
- Stowage category (IMDG) : A
- Properties and observations (IMDG) : Colourless liquid with a chloroform-like odour. When involved in a fire, evolves extremely toxic fumes (phosgene). Toxic if swallowed, by skin contact or by inhalation.
- MFAG-No : 160

Air transport(IATA)

- UN-No. (IATA) : 1710
- Proper Shipping Name (IATA) : Trichloroethylene
- Packing group (IATA) : III
- Transport hazard class(es) (IATA) : 6.1
- Hazard labels (IATA) : 6.1
- Class (IATA) : 6.1
- Division (IATA) : 6.1
- PCA Excepted quantities (IATA) : E1
- PCA Limited quantities (IATA) : Y642
- PCA limited quantity max net quantity (IATA) : 2L
- PCA packing instructions (IATA) : 655
- PCA max net quantity (IATA) : 60L
- CAO packing instructions (IATA) : 663
- CAO max net quantity (IATA) : 220L
- ERG code (IATA) : 6A

Marine pollutant : Not applicable

Regulations in Japan

- Regulatory information by sea : Conform to the provisions of the Ship Safety Law.
- Regulatory information by air : Conform to the provisions of the Civil Aeronautics Law.
- MFAG-No : 160

Special transport precautions : When transporting, load containers so that they do not tip over, damage, drop or collapse. Make sure there is no leak in containers.

15. Regulatory information

National law

- Chemical Substances Control Law : Class II Specified Chemical Substances (Law Art.2, Para.3, Enforcement Order Art.1-2)
- Industrial Safety and Health Law : Group 2 Specified Chemical Substance, Special Organic Solvents (Ordinance on Prevention of Hazards Due to Specified Chemical Substances Art.2 Para.1, Items 2, 3-2, 3-3)
Working Environment Evaluation Standards, Administrative Control Levels (Law Art.65-2, Para.1)
Harmful Substances Whose Names Are to be Indicated on the Label (Law Art.57, Para.1, Enforcement Order Art.18 Item 1, Item 2, Attached Table No.9)
Notifiable Substances (Law Art.57-2, Enforcement Order Art.18-2)

	Item 1, Item 2, Attached Table No.9)
	Trichloroethylene (Ordinance number : 384)
	Published Substances of the Guidelines for Preventing the Impairment of Workers' Health (Act, Art.28, Para.3, MHLW Noticed Guideline)
	Specified Chemical Substances, Special Control Substances (Ordinance on Prevention of Hazards Due to Specified Chemical Substances Art.38-3)
	Substances on Special medical examination, Current handling workers (Act, Art.66, Para.2, Enforcement Order, Art.22 Item 1)
Japanese Poisonous and Deleterious Substances Control Law	: Not applicable
Water Pollution Prevention Law	: Hazardous Substances (Act, Art.2, Enforcement Order Art.2, Ministerial Ordinance to Provide for Effluent Standards, Art.1)
Fire Service Law	: Not applicable
Air Pollution Control Law	: Designated Chemical Substances (Law Supplementary Provision Item 9, Enforcement Order Supplementary Provision Item 3) Hazardous Air Pollutants, Priority Substances (Central Environment Council Report No. 9) Substances with Self-Imposed Control (Notification of Environment Agency) Volatile Organic Compounds (Law Art.2 Para.4) (MOE Official Notice to Prefectures)
Law Relating to Prevention of Marine Pollution and Maritime Disasters	: Noxious Liquid Substances - Category Y (Law Art.3(3), Enforcement Order, Art.1-2, Attached Table No.1 Item 2)
Foreign Exchange and Foreign Trade Control Act	: Export Trade Control Ordinance appendix 1-16
Ship Safety Act	: Toxic and infectious substances/Toxic substances (Dangerous Goods Notification Schedule first second and third Article Dangerous Goods Regulations)
Civil Aeronautics Law	: Toxic and infectious substances/Toxic substances (Hazardous materials notice Appended Table 1 Article 194 of the Enforcement Regulations)
Port Regulation Law	: Toxic and infectious substances/Toxic substances (Article 21, Paragraph 2 of Law, Article 12 rule, notice attached table that defines the type of dangerous goods)
Waste Management on Public Cleansing Law	: Specially Controlled Industrial Wastes (Act Art.2, para 5, Enforcement Order Art.2-4)
Waterworks Law	: Hazardous Substances (Act Article 4 paragraph 2), Standard for Water Quality (Ministry Order No.101 of 2003)
Sewerage Law	: Substances for Water Quality Standard (Act Art.12-2 Para.2, Enforcement Order Art.9-4)
Japanese Pollutant Release and Transfer Register Law (PRTR Law)	: Class 1 Designated Chemical Substances, Specified Class 1 Designated Chemical Substances (Act Art.2 para. 2, Enforcement Order Art.1 Appended Table No.1, Enforcement Order Art.4) Trichloroethylene (100%)
Labor Standards Act	: Chemical Substances Causing Occupational Illnesses (Act Art.75, Para.2, Ordinance Attached Table 1-2, Item 4-1, MHLW Notification No.36 of 1978)
Soil Contamination Countermeasures Law	: Designated Hazardous Substances (Act Art.2 Para.3, Enforcement Order Art.1)

16. Other information

Data sources	: Handbook of 17423 Chemical Products, The Chemical Daily Co, Ltd. International Chemical Safety Cards. National Institute of Technology and Evaluation (NITE). 2020 Emergency Response Guidebook (ERG 2020).
Other information	: The SDS is copyrighted material of Hayashi Pure Chemical Ind, Ltd. This Safety Data Sheet is intended to be provided for business operators who handle chemical substance products of the relevant product and is not intended to assure safety in any way. The Safety Data Sheet does not verify all the information on the applicable chemical substance in the present time. With the recognition in that

unknown danger constantly exists in the relevant chemical substance, the product shall be used in the principle of self-responsibility of the user with the highest priority to safety from transport and unpacking to disposal. When the relevant chemical substance is used, the user him/herself shall collect safety information and shall investigate laws and regulations at the place, organizations, countries, etc. where the substance is actually used and give the highest priority to them. The Company shall take no responsibility for investigating state and local regulations and the user shall handle this problem on his/her own responsibility. In the event that SDS in Japanese and SDS translated into other languages exist, the document described in Japanese is prior to all other documents whether or not there is any difference in contents, and documents in other languages shall be references.